



Maxxam™ PPC-40G Black

Polypropylene Copolymer

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Filler, 40% Filler by Weight • Glass Fiber		
Additive	• Impact Modifier		
Features	• Copolymer	• General Purpose	• Impact Modified
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.22	1.22	ASTM D792
Specific Volume	22.7 in ³ /lb	0.820 cm ³ /g	ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Yield)	9500 psi	65.5 MPa	ASTM D638
Tensile Elongation ² (Break)	5.0 %	5.0 %	ASTM D638
Flexural Modulus	950000 psi	6550 MPa	ASTM D790
Flexural Strength	12800 psi	88.3 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.0 ft·lb/in	53 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	312 °F	156 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	61 to 122 °F	16 to 50 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)